



Calm and Clear Roll-on Antiperspirant

ACTS25924

Active Ingredients: 15% Aluminum Chlorohydrate

Ingredients: Water, Propanediol, Polyglyceryl-10, Heptanoate, Glycerin, Fragrance

| Phase | Ingredient | INCI name | Supplier | Function | Wt.% |
|-------|--------------------------------------|---|------------------------|--|--------------|
| A | Water | Agua | | Solvent | 69.8% |
| B | Zemea[®] propanediol | Propanediol | CovationBio PDO | Humectant, Moisturizer, Carrier | 10.0% |
| B | LexSolv Essential | Polyglyceryl-10 Heptanoate (and) Water (and) Glycerin | Inolex | Solubilizer | 5.0% |
| B | | Fragrance | | Fragrance | 0.2% |
| C | | Aluminum Chlorohydrate | | Active | 15.0% |
| | Total | | | | 100.00% |

Formula provided by: ACT Solutions Corp., Newark, Delaware, USA

Procedure

1. Premix B then add to A with round-bladed impeller stirring until uniform and clear
2. Add C with round bladed impeller stirring until uniform and clear.

Distinctives

This clear roll-on formulation goes on smoothly and leaves no sticky film.

Zemea[®] helps keep the roller ball lubricated and keeps the antiperspirant active from drying up on the skin.