









## Formulation sheet

## Zemea® propanediol moisturizer

Phase	Trade/drug name	INCI name	Supplier	Wt.%
Α	Sesame oil	Sesame oil	_	20.00%
	Grapeseed oil	Grapeseed oil	_	10.00%
	Canola oil	Canola oil	_	9.00%
	Eldew SL-205	Isopropyl lauroyl sarcosinate	Ajinomoto USA, Inc	5.00%
	Eldew PS-306	Phytosterol beheny/octyl dodecy/lauroyl glutamate	Ajinomoto USA, Inc	3.80%
	Cetearyl alcohol	Cetearyl alcohol	_	3.00%
	Squalane	Squalane	_	1.00%
	Vitamin E	Alpha-tocopherol	_	0.50%
B <sub>1</sub>	Deionized water	Water	_	37.40%
$B_2$	Hyalo Oligo	Hydrolyzed hyaluronic acid	QP Corporation (Distributed by Ajinomoto USA, Inc)	0.10%
B <sub>3</sub>	Vanzan	Xanthan gum	RT Vanderbilt	0.30%
С	Ajldew NL-50	Sodium PCA	Ajinomoto USA, Inc	1.00%
	Zemea® propanediol	Propanediol	CovationBio PDO	5.00%
D	Amlsoft HS-11P	Sodium stearoyl glutamate	Ajinomoto USA, Inc	2.90%
E	Preservative	_	_	1.00%
F	_	Citric acid	_	qs to pH 5.5 +/·0.2
	Total			100.00%

Prototype formulation provided by: Ajinomoto USA, Inc. Fort Lee, New Jersey

## **Procedure**

- 1. Combine A and heat to 78°C with mixing.
- In batch vessel, charge B1 and heat to 78°C with good mixing, preferably using homogenization.
- 3. Slowly dust in B2 and B3. Allow to mix at 78°C until completely hydrated and uniform.
- 4. Add B4 and mix until uniform.
- 5. Add C to batch vessel. Add D to batch vessel.
- 6. Add E to batch vessel, all maintaining mixing and 78°C.
- 7. Add A to batch vessel and allow to mix at 78°C for 20 minutes. Cool. At 50°C add F. Cool to room temperature and adjust pH.

## **Product features**

- 1. Appearance: black, viscous paste pH: 6.5-7.5
- Viscosity: approx. 50000 mPas (Brookfield DVII: spindle 7, speed 10)
- Stability: stable for more than 3 months at 20°C, 40°C and 4°C

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For additional information or samples, please contact Customer Service.

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