

# sustainable inks

bio-solvents, our 100% bio-based Susterra® propanediol (1,3-propanediol or PDO) continues to unlock the power of nature to enable more sustainable solutions that never sacrifice performance.

## **Performance** comes naturally

Susterra® propanediol is 100% plant-based, petroleum-free, and offers high-performing, sustainable solutions for a wide range of inks and coatings applications. And because it's renewably sourced, Susterra® propanediol generates up to 48% less greenhouse gas emissions cradle-to-gate compared to common petrochemical-sourced alternatives.







**Fermentation** 



Refining

### Renewably sourced. Regeneratively farmed.

Susterra® propanediol is bio-based, USDA BioPreferred® Certified, and GMO-free. Susterra® propanediol is renewably sourced from a regeneratively farmed industrial dent corn feedstock that is certified by the USDA BioPreferred® program as a 100% bio-based ingredient—helping you boost your renewable content while reducing your carbon footprint.











# Inks made with Susterra® PDO are:

- · Fully miscible with water
- · Clear and transparent
- · Low toxicity
- 100% bio-based

#### Say goodbye to petroleum-based glycol

When used as a humectant in inks, Susterra® propanediol can replace propylene glycol (PG) and/or glycerine without sacrificing performance. In resins specifically designed for inks, Susterra® propanediol can also function as a diol replacement to produce a variety of bio-based polyols.

## Create eco-friendly inks for planet-friendly printing

We're committed to helping companies achieve their shortand long-term goals for increasing biobased materials in ink formulations. Susterra® propanediol enables partial or 100% replacement of petroleum-based glycols depending on the type of resin and characteristics needed.

# More possibilities for sustainable performance and functionality

Susterra® propanediol delivers the right properties and dry performance when used as humectant. In polyester toner binders, research has shown that Susterra® propanediol can lead to improved toner to paper fixing at lower temperatures.

At CovationBio PDO, our innovative biotechnology continues to enable better-performing, better-for-the-planet products across a range of industries. Learn how Susterra® propanediol is redefining what's possible without petroleum at CovationBioPDO.com.



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